

British Taps & Dies				
Thread	British Standard Whitworth		British Standard Fine	
	Threads / inch	Tap Drill	Threads / inch	Tap Drill
1/8	40	2,55mm		
3/16	24	3,70mm	32	5/32
7/32			28	4,65mm
1/4	20	5,10mm	26	5,30mm
9/32			26	
5/16	18	6,50mm	22	6,75mm
3/8	16	5/16	20	8,25mm
7/16	14	9,25mm	18	9,70mm
1/2	12	10,50mm	16	7/16
9/16	12	12,10mm	16	1/2
5/8	11	13,50mm	14	14,00mm
11/16	11		14	
3/4	10	41/64	12	16,75mm
7/8	9	19,25mm	11	25/32
1	8	22,00mm	10	22,75mm
1 1/8	7	24,75mm	9	25,50mm
1 1/4	7	1 3/32	9	28,75mm
1 3/8			8	31,50mm
1 1/2	6	33,50mm	8	1 23/64
1 3/4	5	39,00mm		
2	4,5	44,50mm		

British ASSOC STD Thread (B.A.)				
Thread	Threads / inch	Pitch mm	Major Diameter mm	
0	25,4	1	6	
1	28,2	0,9	5,3	
2	31,4	0,81	4,7	
3	34,8	0,73	4,1	
4	38,5	0,66	3,6	
5	43	0,59	3,2	
6	47,9	0,53	2,8	
7	52,9	0,48	2,5	
8	59,1	0,43	2,2	
9	65,1	0,39	1,9	
10	72,6	0,35	1,7	
11	82	0,31	1,5	
12	90,7	0,28	1,3	
13	102	0,25	1,2	
14	110	0,23	1	
15	121	0,21	0,9	
16	134	0,19	0,79	

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