

Thread	Fine Threads			Coarse Threads		
	Threads per inch	Tap Drill		Threads per inch	Tap Drill	
		Inch & No.	mm		Inch & No.	mm
# 0	80	3/64	1,2			
# 1	72	# 53	1,5	64	# 53	1,5
# 2	64	# 50	1,8	56	# 50	1,8
# 3	56	# 46	2,0	48	# 47	2,0
# 4	48	# 42	2,4	40	# 43	2,3
1/8	40	# 38	2,6	32	3/32	2,4
# 5	44	# 37	2,7	40	# 38	2,6
# 6	40	# 33	2,9	32	# 36	2,7
# 8	36	# 29	3,5	32	# 29	3,5
3/16	32	# 22	4,0	24	# 26	3,7
# 10	32	# 21	4,0	24	# 25	3,8
# 12	28	# 14	4,6	24	# 16	4,5
1/4	28	# 3	5,4	20	# 7	5,1
5/16	24	I	6,9	18	F	6,5
3/8	24	Q	8,4	16	5/16	7,9
7/16	20	25/64	9,9	14	U	9,3
1/2	20	29/64	11,5	13	27/64	10,5
9/16	18	33/64	13,0	12	31/64	12,5
5/8	18	37/64	14,5	11	17/32	13,5
3/4	16	11/16	17,5	10	21/32	16,5
7/8	14	13/16	20,5	9	49/64	19,5
1	12	59/64	23,5	8	7/8	22,0
1-1/8	12	1-3/64	26,5	7	63/64	25,0
1-1/4	12	1-11/64	29,5	7	1-7/64	28,0
1-3/8	12	1-19/64	33,0	6	1-7/32	31,0
1-1/2	12	1-27/64	36,0	6	1-11/32	34,0
1-3/4				5	1-35/64	39,0
2				4-1/2	1-25/32	45,0
2-1/4				4-1/2	2-1/32	51,5
2-1/2				4	2-1/4	57,0
2-3/4				4	2-1/2	63,5
3				4	2-3/4	70,0
3-1/4				4	3	76,0
3-1/2				4	3-1/4	82,5
3-3/4				4	3-1/2	89,0
4				4	3-3/4	95,0

...the threads shown in the table are the most common out of hundreds other available sizes